

# COATING INSPECTION REPORT

## PRIMARY SURFACE PREPARATION AND PRIMER APPLICATION

Production date: VOORBEELD

Plates

Profiles

De Boer Staal order nr:

Surface cleanliness - Soluble salts	
High Limit	50,0 µg/cm <sup>2</sup>
#1	28,0 µg/cm <sup>2</sup>
# Readings > High Limit	0 (0,0%)

Climatic conditions (TΔ)			
#1 Humidity	61,0 %	#1 Surface temp.	30,6 °C
#1 Dewpoint	8,1 °C		
#1 Air temp.	15,6 °C		
#1 Delta T	22,5 °C		
Low Limit Delta T	3,0 °C	# Readings < Low	0 (0,0%)

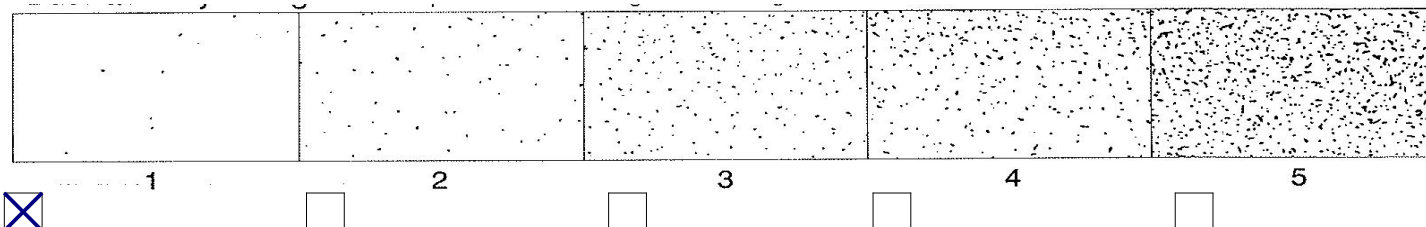
Surface prepared by abrasive blast Kaltentbach Marathon A3008

Abrasive: Ferrosad F24 / F34 / F55f (S330 / S230 / S110) + StD-Z-1,0 mm HV 450

### Surface Cleanliness according to ISO 8501-1

SA 1     SA 2     SA 2,5     SA 3

### Dust quantity rating according to ISO 8502-3



**Profile Statistics**

# Readings	10	Mean	48,90 µm
Minimum	32,0 µm	Maximum	84,0 µm
Rule Check Method	IMO PSPC		

Applied Coating System:

Coating type

IMO Resolution MSC.215 (82) compliant

Sigmaweld 190

BATCH numbers:

Paste

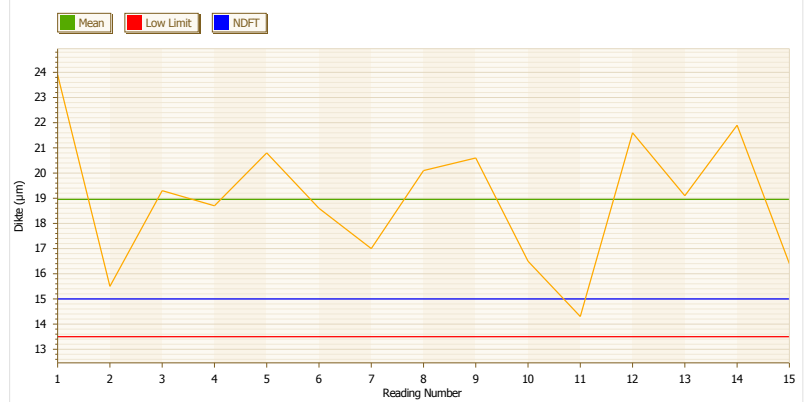
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Binder

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**Dry Film Thickness Statistics**

# Readings	15
Mean	18,95 µm
High Limit	25,0 µm
Low Limit	13,5 µm
Rule Check Method	IMO PSPC

**Dry Film Thickness Chart**


The data contained in this document has been verified as accurate.

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NACE Level 2 Certification number: 50936